

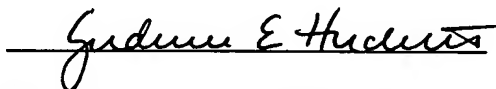
REMARKS

Claims 1 to 10 of the literal translation have been cancelled and replaced with claims 11 to 24 drafted in proper U.S. format. Proper headings according to the guidelines for drafting a nonprovisional patent application under 35 U.S.C. 111(a) have been added. A proper Abstract of the Disclosure has been added to the specification.

In view of the foregoing, it is submitted that this application is now in condition for allowance and such allowance is respectfully solicited.

Authorization is herewith given to charge any fees or any shortages in any fees required during prosecution of this application and not paid by other means to Patent and Trademark Office deposit account 50-1199.

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Replacement Page 5, Paragraph Lines 23 to 24

BRIEF DESCRIPTION OF THE DRAWINGS

The invention will be explained in the following in more detail with the aid of embodiments.
The drawings show in:

Replacement Page 7, Paragraph Lines 10 to 16

DESCRIPTION OF THE PREFERRED EMBODIMENTS

In Figs. 1 through 4, the inventive combination of machine-cutting and forming methods by radial-axial profile pipe roll forming - turning with counterpressure device for material flow control is illustrated with the aid of the correlated processing course (single ring machining) in accordance with the spindle positions I to IV of a four-spindle automatic lathe with integrated rolling device, based on the example of a synchromesh transmission ring starting with a pipe and using a single clamping action.